

# FDX 18

Product code: 265404601

## Stamping and forming fluid

This product is a low viscosity evaporating oil specially formulated for stamping and forming applications. It has E.P. additives to achieve better performance and finishing.

## Applications

Suitable for drawing, stamping, and cutting metal parts and automotive components. Main materials to form are steel, stainless steel and yellow metals. It may be applied pure with brush, cloth or similar.

## Benefits & Advantages

- Avoids contact between piece and die.
- Easy to apply.
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing

## Typical Performance Data

Typical	Value
Colour	Yellow liquid
Density @ 20 °C, gr/ml	0.78
Viscosity @ 20 °C, cSt	2-3
Flash point, °C	74
Pour point, °C	-40
Chlorine content	Nil

All performance data on this Technical Data Sheet are indicative only and can vary during production.