

FDX 514

Product code: 265406601

Cold forming oil

This product is a cold forming oil with E.P. and polar additives specially formulated for forming medium and heavy duty steel operations. Product does not contain chlorine compounds.

Suitable for medium and deep drawing, stretching, extrusion and stamping of ferrous metals.

The product may be applied pure with brush, cloth or similar. It can be removed with solvents or alkaline degreasers.

Benefits & Advantages

- Prevents piece and die contact
- Easy to apply
- Better part finishing
- Less defective parts
- Low wear of die and materials

Typical Performance Data

| Typical | Value |
|------------------------|-------------|
| Appearance | Oily liquid |
| Colour | Dark |
| Density @ 20 °C, gr/ml | 0.98 |
| Viscosity @ 40 °C, cSt | 70-90 |
| Flash point, °C | 180 |
| Pour point, °C | -10 |

All performance data on this Technical Data Sheet are indicative only and can vary during production.