

# GLASSMAX G 670

Product code: 267200301

## Swabbing lubricant for the glass Industry

This product is swabbing lubricants containing graphite, sulphur and other type of additives to provide excellent service and result son all sorts of containers including beverage and food containers.

### Applications

It is used for all forming processes including B/B, P/B and NNPB. It is suitable for high weight bottles.

### Benefits & Advantages

- Minimal transfer of graphite
- Low smoke
- Good release properties
- Extended life of mould and blank equipment
- Clean and bright glassware

### Swab preparation

- Presoak swabs in mineral oil. When presoaked graphite will be more easily absorbed onto the swab
- Recoat the swab after swabbing; a hot swab absorbs this product easily
- Swabbing cycles have to be adapted according to individual processes

### Use

For optimum performance and minimal bacteria growth the use of demineralised water is strongly advised.

### Storage

To be kept under cover. If packages are kept at the open air, rainwater or moisture will contaminate the product. Lubricating oils and greases should not be exposed to sunlight or at low temperatures (frost).

## Typical Performance Data

Typical	Test Method	Value
Colour		Black
Aspect		Viscous liquid
Odour		Sulphur
Density @ 20 °C		0.957
Flash point, °C		>200
Viscosity Brookfield, cps		6500
Graphite content, %		8
Sulphur content, %		5.1
Storage temperature, °C		0 - 50
Maximum life time in original container, months		12

All performance data on this Technical Data Sheet are indicative only and can vary during production.